

Drill a hole using an "R" drill bit at the location shown below and then tap to 1/8" NPT. The fitting is 1/8" NPT x 5/16" hose barb.

Hole position: 1.14"(28.96mm) to right edge. 1.73"(43.94mm) from top.



Drill and tap two M6 holes to attached expansion tank bracket.

